#### <u>Agenda</u>

#### Training/Workshop for the Molten Salt Thermal Properties Databases

#### Molten Salt Thermal Properties Working Group University of South Carolina Virtual, April 25, 2023

#### All times are EDT

Introductions	Dianne Ezell, ORNL Ted Besmann, USC
DOE programs supporting databases development	Chris Stanek, NEAMS Natl. Tech. Director
Creation and application of MSTDB-Thermochemical	Ted Besmann, USC
MSTDB-TC development	Juliano Schorne-Pinto, USC
MSTDB-TC quality assessment	Max Poschmann, Ontario Tech/CNL
Using MSTDB-TC with Factsage and examples	Ted Besmann, USC
Use of MSTDB-TC with Thermochimica and examples	Markus Piro Ontario Tech
Using MSTDB-TC with a MOOSE-based Model of Corrosion of Structural Materials by Molten Salt at the Mesoscale	Mike Tonks, U. Florida
Break	
MSTDB-TC: Molten salt chemistry applications for development of the Kairos Power FHR.	Jake McMurray, Kairos
Creation and application of MSTDB-Thermophysical	Dianne Ezell, ORNL
MSTDB-TP development, expansion, and control processes	Tony Birri, ORNL
Demonstration of a user interface for MSTDB-TP	Nick Termini, ORNL
MSTDB-TP applications with Saline and examples	Shane Henderson, ORNL
Applications of MSTDB-TP in NEAMS for modeling of MSRs	Bob Salko, ORNL
Sensitivity analysis of thermophysical properties of molten salts using a MSDR model in TRANSFORM	Sarah Creasman, UTK
General Discussion & Wrap-up	
Adjourn	
	Introductions DOE programs supporting databases development Creation and application of MSTDB-Thermochemical MSTDB-TC development MSTDB-TC quality assessment Using MSTDB-TC with Factsage and examples Use of MSTDB-TC with Thermochimica and examples Using MSTDB-TC with a MOOSE-based Model of Corrosion of Structural Materials by Molten Salt at the Mesoscale Break MSTDB-TC: Molten salt chemistry applications for development of the Kairos Power FHR. Creation and application of MSTDB-Thermophysical MSTDB-TP development, expansion, and control processes Demonstration of a user interface for MSTDB-TP MSTDB-TP applications with Saline and examples Applications of MSTDB-TP in NEAMS for modeling of MSRs Sensitivity analysis of thermophysical properties of molten salts using a MSDR model in TRANSFORM General Discussion & Wrap-up



General Atomics SmartState Center for Transformational Nuclear Technologies

## **MSTDB-TC DEVELOPMENT**

J. Schorne-Pinto, J. C. Ard, J. A. Yingling, M. Aziziha, C. M. Dixon, J. Paz Soldan Palma, K.E Johnson, A. M. Mofrad, M. S. Christian, T. M Besmann

Nuclear Engineering Program, Mechanical Engineering Department, University of South Carolina









Office of **NUCLEAR ENERGY** 

## CONTEXT

- Reliable thermal properties are required for the entire operating temperature range and potential overtemperature for MSRs
- These properties are often dependent on both composition and temperature
- In particular, the ability to compute the behavior of the solid, liquid, and vapor phase for multi-component systems is essential for describing the chemical behavior of molten salts in applications





## THE CALPHAD METHOD

## **Principle:**

- Computational method for calculating multicomponent phase diagrams
- Phase diagram is a graphical representation of thermodynamic properties
- Thermodynamic equilibrium at temperature (*T*), pressure (*p*), number of moles (*N*) is calculated by minimizing the total Gibbs energy (G) of the system

Requiring extensive set of Gibbs Energy functions for each component of a system and its interaction with other components stored in a database



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## THE CALPHAD METHOD

### Phases with fixed composition (**stoichiometric**):

$$\Delta G_i^{\circ}(T) = \Delta H_{298.15}^{\circ}(i) + \int_{298.15}^T C_{P_i}^{\circ}(T) dT - T \left( S_{298.15}^{\circ}(i) + \int_{298.15}^T \frac{C_{P_i}^{\circ}(T)}{T} dT \right)$$

- $\Delta H_{298.15}^{\circ}(i)$  is the standard enthalpy of formation
- $S_{298.15}^{\circ}(i)$  is the standard entropy
- $C_{P_i}^{\circ}(T)$  is the isobaric heat capacity



Phases with variable composition (**solution**): 1000 <u>ပ</u> 900 Liquid  $\sum x_i \Delta G_i^{\circ}(T) + RT \sum x_i ln(x_i) + \Delta G_m^{xs}(T)$ emperature  $\Delta G_m^{\circ}(T) =$ \_LiF\_ss 700 600 **Excess** 500 LiF<sub>ss</sub> + NaF<sub>ss</sub> Reference Ideal 300 0.1 0.2 0.3 0 Mole fraction of NaF Adjusted to obtain the best representation of the General Atomics SmartState Center for South Carolina 4/14 Transformational Nuclear Technologies experimental data

## **MOLTEN SALT THERMAL PROPERTIES DATABASE - THERMOCHEMICAL**

MSTDB-TC consists of a **library of Gibbs energy functions** within relevant **solution** models for salt systems including compounds, **solid solutions, salt melt, and vapor species** 

Constant revisited and updated, increasing the number of evaluated systems:

	Fluorides	Chloride	lodides
Alkali metals	LiF, NaF, KF, RbF, CsF	LiCl, NaCl, KCl, RbCl, CsCl	Lil, Nal, Kl, Csl
Alkaline earth metal	BeF <sub>2</sub> , CaF <sub>2</sub> , <b>SrF<sub>2</sub>, BaF<sub>2</sub></b>	MgCl <sub>2</sub> , CaCl <sub>2</sub>	Bel <sub>2</sub> , Mgl <sub>2</sub>
Transition metals	NiF <sub>2</sub> , CrF <sub>3</sub>	CrCl <sub>2</sub> , CrCl <sub>3</sub> , FeCl <sub>2</sub> , FeCl <sub>3</sub> , NiCl <sub>2</sub>	-
Other metals	YF <sub>3</sub> , ZrF <sub>4</sub>	AICI <sub>3</sub>	-
Lanthanides	LaF <sub>3</sub> , CeF <sub>3</sub> , NdF <sub>3</sub> , <b>PrF<sub>3</sub></b>	CeCl <sub>3</sub> , <b>LaCl<sub>3</sub></b>	-
Actinides	ThF <sub>4</sub> ,UF <sub>3</sub> , UF <sub>4</sub>	UCl <sub>3</sub> , UCl <sub>4</sub> , <b>PuCl<sub>3</sub></b>	UI <sub>3</sub> , UI <sub>4</sub>
Pseudo-binary	53 systems (v.2) / <b>~70 systems (v.3)</b>	60 systems (v.2) / <b>~70 systems (v.3)</b>	10 systems (v.2) / <b>~30 systems (v.3)</b>
Pseudo-ternary	25 systems (v.2) / ~30 systems (v.3)	22 systems (v.2) / ~27 systems (v.3)	None (v.2) / ~15 systems (v.3)



Exhaustive data mining for phase equilibria and thermodynamic data, including Non-English literature







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Exhaustive data mining for phase equilibria and thermodynamic data, including Non-English literature

#### Thermodynamic properties of pure compounds



\*All MSTDB-TC Values Traceable to Original Sources



Mixtures



## **CHALLENGES IN BUILDING A LARGE DATABASE**

## Stoichiometric compounds including pure salts

- Not all thermodynamic data available
- Discrepancies often observed in the tabulated thermodynamic data
- Evaluation is necessary to obtain self consistent set of Gibbs Energy parameters
- Changes in values for basic components can affect numerous systems

### **Mixed salts**

- Limited data at high-temperatures for vapor pressures and excess thermodynamic properties (e.g., enthalpy of mixing)
- Few intermediate compounds have reported experimental heat capacity
- Larges discrepancies can be found in reported phase equilibria
- Listed experimental uncertainties are rarely realistic





### Analysis of pure salts (gas & liquid phase)



\* Aziziha & Schorne-Pinto et al. (2022). Journal of Molecular Liquids, 364, 119973.



 General Atomics SmartState Center for
 \*\* Schorne-Pinto et al. (202

 Transformational Nuclear Technologies
 of Liquid and Gas LiF, NaF, and KF / Existing Thermodynamic Functions?

\*\* Schorne-Pinto *et al.* (ongoing paper) - A Comprehensive Thermochemical Study of Liquid and Gas LiF, NaF, and KF Alkali Fluorides: How Accurate Are Their Existing Thermodynamic Functions?

8/14



Lithium fluoride  $-C_{p}^{**}$ 

Mp = 1119.8 K

### **Experimental determination of key values**

- DSC for phase transitions,  $\Delta H_{fus}$  and heat capacity (up to 1200°C)
- XRD for phase identification (RT up to 1100°C)



# Composition: ICP-OES

stain steel crucible/lid Ni liner and gaskets



### 

Della Gatta, G., Richardson, M. J., Sarge, S. M. & Stølen, S. (2006). Pure and



General Atomics SmartState Center for Applied Chemistry. 78, 1455–1476 Transformational Nuclear Technologies Piro, M. H. A., Lipkina, K. & Hallatt, D. (2021). Thermochimica Acta. 699, 178860. 9/14



Temperature (K)

2/1/g.K)

heat (

#### **XRD** Rigaku Smartlab XRD (RT-1100 °C)

### **First principles calculations**

- Determining energy of formation for crystalline phases
- Coordination numbers to improve molten salt models

Enthalpy of mixing for NaCI-Ln/AnCI<sub>3</sub> at SRO = 0.459 mol%

### Correlations to estimate enthalpy of mixing and excess heat capacity

-6000capacity (J/mol.K) of mixing (J/mol) -7000 Dv Pr -8000 Tm Sm Ce La -9000 heat Enthalpy Gd NaCI-PuCl<sub>3</sub> NaCI-UCI<sub>3</sub> Tb Dv Excess 、Yb -10000 Predicted: -7299 ± 350 Predicted: 6.49 Experimental: 7.4 ± 4.9 Experimental: -7290 ± 437 Er -11000 0 0 0 7 0.012 0.017 3 -0.003 0.002 0.022 2 Size parameter  $\delta_{12}$ - Enthalpy of mixing (kJ/mol)

Excess heat capacity for  $\mbox{NaCl-PuCl}_3$  at the eutectic composition

LiF (Fm-3m)

ZrF<sub>4</sub> (P4<sub>2</sub>/3)

Reaction

 $\text{Li}_{2}\text{ZrF}_{6}(P\overline{3}1m)$ 

OQMD

-607.9

-1910.9

-3170.4

-43.7

MP

-610.9

-1930.7

-3196.5

-44.0

**CALPHAD** 

-616.9

-1911.3

-3188.8

-43.7

Schorne-Pinto & Yingling et al. (2022). ACS Omega, 7(1), 362-371.



General Atomics SmartState Center for Yingling & Schorne Pinto et al. (2023). The Journal of Chemical Thermodynamics, 179, 106974 Transformational Nuclear Technologies Matsuura et al. (2002). J. Nucl. Sci. Technol. 39, 632–634.



Karlsson et al. (2022). INL/RPT-22-69181-Rev000; Idaho National Lab. (INL)

### **Calphad assessments**

- Assessment of all available data, including evaluation of experimental errors
- Reduced model degrees of freedom in order to prevent overfitting
- Optimization using tools or manually adjusted (depending on the system's complexity)
- Verification of the description's quality based on its capacity to reproduce phase equilibria and thermal properties
- Plot up to 5000 K to verify if any unreal immiscibility gap is formed
- High-order extrapolation for parameter validation



Schematic diagram of the Calphad assessment method, extracted from from Lukas *et al.* (2007) – *Computational Thermodynamics: The Calphad method* 





## CONCLUSIONS

- A thermodynamic database for molten salt applications can provide valuable information for its technical development
- Such a database is MSTDB-TC, which is now publicly available
- Gibbs energy functions/models in MSTDB-TC continue to be refined and expanded to describe relevant salt systems





## ACKNOWLEDGEMENTS

U.S. Department of Energy Office of Nuclear Energy, under the Nuclear Energy Advanced Modeling and Simulation Program under subcontract CW21750 administered by the Oak Ridge National Laboratory, operated by UT-Battelle, L.L.C., for the U.S. Department of Energy under contract DE-ACO5-000R2275.



**USC** team





Canadian Nuclear Laboratories

clear | Laboratoires Nucléaires | Canadiens

## MSTDB-TC 1.3 Quality Assessment

Max Poschmann <sup>a,b</sup>, Markus Piro<sup>b</sup> <sup>a</sup> Canadian Nuclear Laboratories <sup>b</sup> Ontario Tech <sup>2023 APRIL 25</sup>



### Context

This work was funded by the U.S. Department of Energy's Nuclear Energy Advanced Modeling and Simulation program.

 MSTDB-TC validation available to users currently takes the form of phase diagram comparisons

#### 1001: LiF-NaF



 Supplementary (independent) validation was commissioned

- Two components:
  - Qualitative assessment of available experimental data and database
  - Quantitative comparison
- Goals:
  - Provide confidence to users
  - Identify systems requiring further experimental assessment
  - Provide tools to automate validation
  - Flag issues with assessed systems
- INL/RPT-22-69782 "Development of a Gibbs Energy Minimiser for the MOOSEbased Corrosion Modelling App Yellowjacket and Validation of MSTDB" published

0.8

**High Comprehensiveness** 

Low Comprehensiveness

### Qualitative Assessment

- Each assessed pseudo-binary subsystem was evaluated on:
  - Comprehensiveness of experimental data
  - Confidence in experimental data
- High/medium/low ratings were provided
- This evaluation identified good candidates for future experimental campaigns



## Fluoride Systems Ratings



Fluoride Comprehensiveness Rating



#### Fluoride Confidence Rating



## Chloride Systems Ratings



NaCl Med-Lov MgCl<sub>2</sub> Medium KCI RbCl Med-Low Med-Low CaCl<sub>2</sub> Med-High Medium /led-Lov CsCI Med-Low Med-Low Med-High Med-Low Med-Lov PuCl<sub>3</sub> Medium Medium UCl₃ Medium Medium Medium Med-Hig FeCl<sub>2</sub> /led-High NiCl<sub>2</sub> Medium Med-Hig Medium CeCl₃ /led-Hiah Medium AICI<sub>3</sub> Medium FeCl<sub>3</sub>  $CrCl_2$ LICI NOCI MOCIZ KCI ROCI COCIZ COSCI PUCIO UCIO FOCIZ NUCIZ COCIO ANCIO FOCIO

#### Chloride Confidence Rating

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## Qualitative Assessment Outcomes

- Candidates identified for future experimental campaigns:
  - Many PuF<sub>3</sub> binaries are missing (BeF<sub>2</sub>, KF) or sparsely populated (LiF)
  - Many CsCl phase diagrams with low confidence
  - Specific regions within other systems flagged, e.g. LiF-BeF<sub>2</sub> with x(LiF) > 0.85
- Possible additions to database:
  - Binaries: CsCl-CeCl<sub>3</sub>, CeCl<sub>3</sub>-RbCl, CsF-LaF<sub>3</sub>, LiCl-PuCl<sub>3</sub>, NaCl-PuCl<sub>3</sub>, CaCl<sub>2</sub>-PuCl<sub>3</sub>
  - Ternaries: LiCl-KCl-MgCl<sub>2</sub>, NaCl-KCl-MgCl<sub>2</sub>

*"The other four binary phase diagrams (KF–PuF<sub>3</sub>, RbF–PuF3, CsF–PuF<sub>3</sub> and LaF<sub>3</sub>–PuF<sub>3</sub>) presented in this study have been estimated based on the data from the proxy systems containing LaF<sub>3</sub>."*— O. Beneš and R. Konings (2008)





UNRESTRICTED / ILLIMITE

## Quantitative Assessment

- Thermochimica used to automate comparisons between MSTDB-TC and experimental data
- Three types of experimental data points:
  - Vapor pressures
  - Solubility limits
  - Invariant transitions
- Goals:
  - Provide confidence that MSTDB-TC (with Thermochimica) is working as intended
  - Compile experimental reference data
  - Automate validation



<sup>1</sup> Experiment: Smith, Ferris, and Thompson (1969)

JNRESTRICTED / ILLIMITE

### Example Solubility Limits Test: KCl-NiCl<sub>2</sub>



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## Test Database and Automation

- Experimental data compiled (with metadata) in JSON test database
- Python scripts to:
  - Read experiments from test database
  - Run tests in Thermochimica
  - Compare results
  - Update JSON with test results
- Can query/run tests based on:
  - Publication ID
  - Test status
  - Constituent elements
- Most tests run in <1 second

```
'seifert-1982": {
 "mstdb references": [
   "mstdb-40:robelin2004"
 "url": "https://link.springer.com/article/10.1007/BF01912954",
 "title": "Thermal analysis by EMF-measurements on solid electrolytes",
 "authors": "H. J. Seifert and G. Thiel",
 "type": "experiment",
 "tests": {
   "solubility limits": {
     "KCl-NiCl2": {
       "database": "chloride",
       "composition": {
         "K": 0.95,
         "Ni": 0.05,
         "Cl": 1.05
       },
       "error": 0.1,
       "temperature unit": "C",
       "phase": "MSCL",
       "fraction type": "endmembers",
       "enabled": "true",
       "samples": {
         "1": {---
         },
         "2": {---
         },
         "3": {
           "temperature": 630.8401590833766,
           "fractions": {
             "NiCl2": 0.20876438142133424
           "status": "pass",
           "results": {
             "NiCl2": 0.20397092195622482
```

## Current Status

- 1168 validation tests from 88 experimental sources have been compiled
- 47 pseudobinary fluorides, 42 pseudobinary chlorides, 24 pseudoternary fluorides, and 10 pseudoternary chlorides tested
- Liquid-focused: all tests involve either MSFL or MSCL liquid phases
- Interactive dashboard to view validation results has been created



### Quantitative Assessment Outcomes

- MSTDB-TC v1.3 shown to match experimental data within tolerance in vast majority of test cases
- Convergence issues for small group of stoichiometric chloride salts identified

Note: it is neither possible nor desirable to match **every** available experimental datapoint. Table 3: Status of quantitative validation for ternary fluoride subsystems included in MSTDB-TC V1.3.

Subsystem	Invariant Transitions	Solubility Limits	Vapor Pressures	References
BeF - LiF - PuF3		40/40		[16]
BeF - LiF - ThF4	6/6	5/5	4/6	[11, 16, 24]
BeF - LiF - UF <sub>4</sub>	10/11		7/7	[11, 23, 24]
BeF - NaF - PuF3		20/20		[16]
BeF - NaF - UF <sub>4</sub>	2/3			[37]
BeF - ThF <sub>4</sub> - UF <sub>4</sub>	6/6			[24]
CaF <sub>2</sub> - KF - LiF	1/2			[26]
CaF <sub>2</sub> - KF - NaF	2/2			[38]
CaF <sub>2</sub> - LaF <sub>3</sub> - LiF	6/6			[18]
CaF <sub>2</sub> - LaF <sub>3</sub> - NaF	6/6			[18]
CaF2 - LiF - ThF4	0/1			[29]
CeF3 - LiF - NaF	2/2			[22]
CeF3 - LiF - ThF4		8/8		[31]
CsF - KF - LiF	1/2			[27]
KF - LiF - NaF	1/1			[21]
KF - LiF - RbF	0/1			[15] See note (a)
LiF - NaF - LaF <sub>3</sub>	3/3			[18]
LiF - NaF - PuF <sub>3</sub>		7/7		[16]
LiF - NaF - RbF	1/1			[15]
LiF - NaF - ThF4	2/3			[20]
LiF - NaF - UF4	1/3			[19]
LiF - PuF3 - ThF4		5/5		[16]
LiF - PuF <sub>3</sub> - UF <sub>4</sub>				See note (b)
LiF - ThF <sub>4</sub> - UF <sub>4</sub>	6/6			[24]
NaF - ThF4 - UF4	0/4			[13]

Notes: (a) MSTDB-TC references [53], which states "the peritectic invariant point was not observed", and thus it is not included in the assessment. However, this is the only available experimental data point suitable for evaluation in the current validation scheme. (b) LiF-PuF<sub>3</sub>-UF<sub>4</sub>: MSTDB-TC references [55]. LiF-PuF<sub>3</sub>-UF<sub>4</sub> is absent from the experimental reference Table 3. No experimental data points are plotted in figures either. The descriptions of the experimental references make no mention of this subsystem. Possibly fit entirely by using other systems as analogs.

### Quantitative Assessment: Recommended Future Work

- New test classes could leverage existing experimental data:
  - Chemical potential/emf
  - Enthalpy/entropy of mixing
- Expand tests on higher-order systems
  - Comparisons to experiment
  - Consistency checks
- Dashboard release to users
  - Allow users to specify tolerances



## Thermodynamic Source Experimental/Ab-initio Database (TSEAD)

- OECD/NEA collaboration intended to compile and curate available thermodynamic reference data
- Relational database format
- Intended to assist:
  - Accessibility of data (searchable)
  - Thermodynamic database optimization/re-optimization
  - Validation
  - Quality assurance
    - Tracking of data origins
    - Uncertainty quantification
  - Future applications
- Contact max.poschmann@cnl.ca



Figure 6: Schematic relational database structure.



## Thank you.



## **Using MSTDB-TC with FactSage and Examples**

### Ted Besmann University of South Carolina



**U.S. Department of Energy** 







### Contents

- Accessing MSTDB-TC
- Applicable FactSage modules/capabilities
- Installing database/conversion to internal format
- Caveats in application of MSTDB-TC models
- Examples
  - Computing phase equilibria and species concentrations
  - Drawing liquidus projections
  - Vapor pressure calculations
  - Corrosion product concentrations from salt equilibration with alloy
  - Salt behavior during burnup computing change in liquidus temperature







### **MSTDB-TC** and -**TP** Available via DOE GitLab Site

cess Request" as subject

urpose for your request

nnot be sold all or in part.

of Nuclear Energy Molten

mulation Program, and artment of Energy MSR-

Dsc.edu)

- Email: mstdb@ornl.gov lacksquare
- URL: code.ornl.gov/neams/mstdb-tp ullet



#### Molten Salt Thermal Properties Databases

The Molten Salt Thermal Properties Database-Thermochemical (MSTDB-TC) and Molten Salt Thermal Properties Database-Thermophysical (MSTDB-TP) databases are now available for public use. MSTDB-TC contains Gibbs energy models and values for molten salt components and related systems of interest with respect to molten salt reactor technology. MSTDB-TP consists of tabulated thermophysical properties and relations for computing properties as a function of temperature or composition.

MSTDB-TC thermodynamic information resides in files in the "Chemsage" dat (ASC II) format for use with the FactSage® commercial package of thermodynamic codes and compatible with the open-source equilibrium code Thermochimica. · Separate files are provided for chloride- and for fluoride-based systems.

- Changes by FactSage® developers have resulted in the need to provide files readable by FactSage® Ver. 8.0 or lower and FactSage® Ver. 8.1 or higher, as noted in the documentation that will accompany the database download.
- · Additional files include those for tracing all data sources and a library of published phase diagrams together with companion MSTDB-TC-computed phase diagrams to allow the user to compare model results with those previously reported.

MSTDB-TP contains sets of referenced values and relations for thermophysical properties including density, thermal conductivity, viscosity, heat capacity, and related optical properties. The database is maintained as a csv file of the salt systems thermophysical property data, uncertainty (when available), and literature references.

Accessing MSTDB: The databases and associated documents are hosted on a publicly accessible, permission-protected server at Oak Ridge National Laboratory (ORNL): https://code.ornl.gov/neams/mstdb/. Access requires an ORNL XCAMS account and an MSTDB membership, which once granted will allow downloading of all files.

XCAMS account creation

- Go to https://xcams.orgl.gov · Select "I need an account."
- · Read and acknowledge the User Agreement · Enter your email address and username following the guidelines on the page.
- · Enter "Personal Information" and "Contact Information" per the guidelines
- · Create an XCAMS password according to the guidelines provided on the page
- · On the final step, note the activation sequence box at mid-page. Wait until each
- action item turns green and the box heading reads "Transactions Complete"
- Log into https://code.ornl.gov using your new XCAMS username and password

Update to CLAK V2 Ard, Johnathon authored 1 m	onth ago	714f5047 🔓
Name	Last commit	Last update
.gitlab/issue_templates	Adding new-data-package checklist issue template.	1 year ago
models	Update to CLAK V2	1 month ago
README.md	Update README.md for MSAX-CLAK	1 month ago

#### README.md

#### **MSTDB**

#### The molten salt thermochemical database (MSTDB).

MSTDB will be a publicly available database of thermodynamic models and values for fluoride and chloride molten salt components and related systems of interest with respect to molten salt reactor technology. These include fuel or coolant salts, consequential fission product and transuranic elements, contaminants such as air and moisture, and likely corrosion product elements such as nickel and chromium. Phases will include gas/vapor, liguids (e.g., molten salts, noble metals), and solid compounds. The database will consist of one or more files constituting the entire developed database in the "Chemsage" format accessible with the FactSage  $\mathbb{R}$  commercial package and compatible with the open source equilibrium code Thermochimica (i.e., in the .dat format).

The models and values provided within MSTDB will be obtained through combinations of literature-reported information, first principles calculations, and experimental measurements. These will be used to a greater or lesser extent as needed in assessments for binary, ternary, and higher order systems. A system is said to be assessed when sufficient experimental and theoretical data are available to optimize adjustable thermochemical values and parameters for each model and species so as to represent each phase in that system. In essence, a system is assessed when models and values appropriately reproduce the phase equilibria (phase diagram) and attendant values such as heat capacity and vapor pressures.





### **MSTDB-TC Databases Use With FactSage Allow Performance of a Variety of Calculations**

- Modules can compute
  - Specific reaction energetics
  - Predominance diagrams
  - Complex, multicomponent equilibria (including vapor pressures)
  - Binary and ternary phase diagrams including
    - Liquidus and solidus projections
    - Isopleths for higher order systems
  - Additional databases can be used together to model behavior with
    - Structural alloy (corrosion)
    - Noble metal alloy
    - Other







## Installing MSTDB-TC Ver. 2 Files in FactSage

- Download ASC II (.dat) files from GitHub
- •
- Install using FactSage "Equilib" module -
  - Fluorides: MSBF.dat generates
    - FactSage format elements/compounds files: MSBFBASE.xx
    - FactSage format for solutions files: MSBFsoln.yyy
  - Chlorides: MSTE.dat generates
    - FactSage format elements/compounds file: MSTEBASE.xxx
    - FactSage format for solutions: MSTEsoln.yyy
- Follow directions in FactSage to add a database to the library of available databases





#### **MSTDB-TC** Ver. 2.0 Assessed Systems

**Pseudo-binary Systems** 

#### Fluorides

				<u>Oniondes</u>	
$BeF_2-CaF_2$ $BeF_2-KF$ $BeF_2-LiF$ $BeF_2-NaF$ $BeF_2-PuF_3$ $BeF_2-ThF_4$ $BeF_2-UF_4$ $CaF_2-KF$ $CaF_2-LiF$ $CaF_2-LiF$ $CaF_2-NaF$ $CaF_2-ThF_4$ $CeF_3-LiF$ $CeF_3-LiF$	CeF <sub>3</sub> -ThF <sub>4</sub> CsF-CsI CsF-KF CsF-LiF CsF-NaF CsF-RbF CsF-RbF CsF-ThF <sub>4</sub> CsF-UF <sub>3</sub> CsF-UF <sub>3</sub> CsF-UF <sub>4</sub> KF-LaF <sub>3</sub> KF-LiF KF-NaF KF-NaF	$\begin{array}{l} KF-RbF\\ KF-UF_4\\ LaF_3-LiF\\ LaF_3-RaF\\ LaF_3-RaF\\ LiF-LiI\\ LiF-NaF\\ LiF-NaF\\ LiF-NaF_3\\ LiF-NiF_2\\ LiF-PuF_3\\ LiF-PuF_3\\ LiF-RbF\\ LiF-ThF_4\\ LiF-UF_3\\ LiF-UF_4\end{array}$	NaF-Nal NaF-NdF $_3$ NaF-NiF $_2$ NaF-RbF NaF-ThF $_4$ NaF-UF $_3$ NaF-UF $_4$ PuF $_3$ -ThF $_4$ PuF $_3$ -UF $_4$ ThF $_4$ -UF $_4$ UF $_3$ -UF $_4$	AICI <sub>3</sub> -KCI AICI <sub>3</sub> -LiCI AICI <sub>3</sub> -MgCl <sub>2</sub> AICI <sub>3</sub> -NaCI CaCl <sub>2</sub> -CeCI <sub>3</sub> CaCl <sub>2</sub> -CsCI CaCl <sub>2</sub> -KCI CaCl <sub>2</sub> -KCI CaCl <sub>2</sub> -MgCl <sub>2</sub> CaCl <sub>2</sub> -NaCI CaCl <sub>2</sub> -RbCI CeCl <sub>3</sub> -KCI CeCl <sub>3</sub> -KCI CeCl <sub>3</sub> -MgCl <sub>2</sub> CeCl <sub>3</sub> -MgCl <sub>2</sub>	$CrCl_2$ - $KCl$ $CrCl_2$ - $MgCl_2$ $CrCl_2$ - $NaCl$ $CrCl_2$ - $UCl_3$ $CrCl_3$ - $KCl$ $CrCl_3$ - $MgCl_2$ $CrCl_3$ - $NaCl$ CsCl- $CslCsCl$ - $CslCsCl$ - $KClCsCl$ - $LiClCsCl$ - $NaClCsCl$ - $NaClCsCl$ - $RbClFeCl_2-FeCl_3FeCl_2-FeCl_3$

#### Pseudo-ternary Systems

#### Fluorides

Chlorides

BeF <sub>2</sub> -LiF-PuF <sub>3</sub>	CaF <sub>2</sub> -LiF-ThF <sub>4</sub>	LiF-NaF-RbF	AIC
BeF <sub>2</sub> -LiF-ThF <sub>4</sub>	CeF <sub>3</sub> -LiF-NaF	LiF-NaF-ThF <sub>4</sub>	AIC
BeF <sub>2</sub> -LiF-UF <sub>4</sub>	CeF <sub>3</sub> -LiF-ThF <sub>4</sub>	LiF-NaF-UF <sub>4</sub>	AIC
BeF <sub>2</sub> -NaF-PuF <sub>3</sub>	CsF-KF-LiF	LiF-PuF <sub>3</sub> -ThF <sub>4</sub>	CaC
BeF <sub>2</sub> -ThF <sub>4</sub> -UF <sub>4</sub>	CsF-KF-NaF	LiF-PuF <sub>3</sub> -UF <sub>4</sub>	CaC
CaF <sub>2</sub> -KF-LiF	KF-LiF-NaF	LiF-ThF <sub>4</sub> -UF <sub>4</sub>	CaC
CaF <sub>2</sub> -KF-NaF	KF-LiF-RbF	NaF-ThF <sub>4</sub> -UF <sub>4</sub>	CeC
CaF <sub>2</sub> -LaF <sub>3</sub> -LiF	LaF <sub>3</sub> -LiF-NaF		CeC
CaF <sub>2</sub> -LaF <sub>3</sub> -NaF	LiF-NaF-PuF <sub>3</sub>		

#### l<sub>3</sub>-KCI-LiCI CeCl<sub>3</sub>-KCI-NaCl I<sub>3</sub>-KCI-NaCI I<sub>3</sub>-LiCI-NaCI Cl<sub>2</sub>-CeCl<sub>3</sub>-LiCl Cl<sub>3</sub>-KCI-LiCl

Chloridae

CeCl<sub>3</sub>-LiCl-MgCl<sub>2</sub> CrCl<sub>2</sub>-KCl-MgCl<sub>2</sub> CrCl<sub>2</sub>-KCl-NaCl Cl<sub>2</sub>-CeCl<sub>3</sub>-MgCl<sub>2</sub> CrCl<sub>2</sub>-MgCl<sub>2</sub>-NaCl Cl<sub>2</sub>-CeCl<sub>3</sub>-NaCl FeCl<sub>2</sub>-KCl-NaCl FeCl<sub>2</sub>-MgCl<sub>2</sub>-NaCl Cl<sub>3</sub>-KCI-MgCl<sub>2</sub> KCI-LiCI-NaCI

KCI-LiCI-UCI<sub>3</sub> KCI-MgCl<sub>2</sub>-NaCl KCI-MgCl<sub>2</sub>-NiCl<sub>2</sub> KCI-NaCI-NiCl<sub>2</sub> KCI-NaCI-UCI<sub>3</sub> KCI-NaCI-UCI₄

FeCl<sub>2</sub>-MgCl<sub>2</sub> FeCl<sub>2</sub>-NaCl

FeCl<sub>2</sub>-NiCl<sub>2</sub>

KCI-KI KCI-LiCI KCI-MgCl<sub>2</sub>

KCI-NaCI KCI-NiCl<sub>2</sub>

KCI-RbCI KCI-UCI<sub>3</sub>

KCI-UCI₄

LiCI-MgCl<sub>2</sub>

LiCI-NaCI

K-KCI LiCI-LiI

#### **Higher Order Systems**

#### **Caveats on Computing Equilibria in Melt**

- Calculations can be performed for any combination of components, however accuracy is not assured if the system is not listed as assessed
- Regardless, results of calculations for components not assessed together are expected to be sufficiently accurate
  - Major components have been assessed together (next release more complete)
  - Interactions among dilute concentration components will not be significant
- Individual halide component heat capacities are accurate, however, computed heat capacities for mixtures may not be accurate due to temperature dependence formalism – Utilize MSTDB-TP for complex system values



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BeF2-LiF-ThF4-UF4 AICI3-KCI-LiCI-NaCI LiF-NaF-ThF<sub>4</sub>-UF<sub>4</sub> CeCl<sub>3</sub>-KCI-LiCI-NaCI CrCl<sub>2</sub>-KCl-MgCl<sub>2</sub>-NaCl



## Examples: Computed NaCI-KCI-CrCl<sub>2</sub> and NaCI-KCI-UCl<sub>4</sub> Systems





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Dilute CrCl<sub>2</sub> activity coefficient
#### **Example: Liquidus Projections for Complex Phase Equilibria**

- Isopleths as pseudo-ternary diagrams are easily computed
- Example is the LiF-BeF<sub>2</sub>-UF<sub>4</sub> liquidus projection where all compositions contain 0.1 mol fraction UF<sub>3</sub>
- Eutectic point and univariant lines are displayed, with firstprecipitating phases identified





#### **Applications: Computing Vapor Pressures Over Salt Melt**



Calculation realistic in that

- Chlorine potential fixed by UCl<sub>3</sub>:UCl<sub>4</sub> ratio
- Cesium > iodine content

Example observations

- Alkali chlorides have appreciable vapor pressures
- CsCl and Kl dominant cesium and iodine species



**Reciprocal Temperature (K-1)** 



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South Carolina

#### **Applications: Computing Equilibria for Modeling Corrosion**

Using equilibrium calculations to assess corrosion requires applying appropriate constraints

- Simple computing of the solubility of a corrosion product halide in salt melt is not of value (it will be large)
- Computing alloy-salt equilibria is required to get the limit of corrosion product concentration in melt
- Computing individual metal equilibria can be reasonably accurate, however use of alloy models and thus
  accurate component activities in the alloy is best (separate alloy database required, e.g., SGTE\*)

Results meaningful only if halide potential is fixed, e.g., ratio UCl<sub>3</sub>:UCl<sub>4</sub>

#### Eutectic KCI-MgCl<sub>2</sub>-5 mol% UCl<sub>3</sub> with 316SS

- Databases
  - MSTDB-TC Ver. 1.3
  - SGTE

#### Computed Cr, Fe, Ni concentrations

- Higher UCl<sub>4</sub>/content relative to UCl<sub>3</sub> increases MCl<sub>2</sub> concentrations and thus corrosion rate
- CrCl<sub>2</sub> dominant, but FeCl<sub>2</sub> can be significant
- Surprisingly constant CrCl<sub>2</sub> with temperature (also seen experimental in fluoride systems)



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Scientific Group Thermodata Europe

#### Example: Molten Salt Fast Reactor Salt Behavior Under Burnup

- MSFR Serpent depletion calculations for fresh fuel composition (mol fraction)
  - LiF: 0.7750
  - ThF<sub>4</sub>: 0.1988
  - UF<sub>4</sub>: 0.0263
- At 80 GWd/t burnup (surrogate elements used in absence of data in MSTDB-TC)

	Atom
Element	Fraction
F	62.26528
Li	28.80787
Th	7.40335
U	1.12814
Sr	0.12658
Ва	0.06685
Cs	0.06590
Rb	0.05771
Nd	0.00010
Ce	0.00005
La	0.00004
Pu	0.00002



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	T(K) P(atm) Energy(J) Quantity(mol) Vol(litre)	11 🔛 🕞 😿						
Reactants (12)								
2.72E+04 F + 1.26E+04 Li	+ 3.23E+03 Th + 4.79E+02 U + 4.45E+01 Sr	+ 2.32E+01 Cs + 2.31E+C						
Products								
Compound species	Solution phases	Custom Solutions						
		0 fixed activities						
+ gas (• ideal ( real 4)	+ MSBE-MSFL MSFL							
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F pure solids 69	+ MSBE-SSae SSaesoln	Volume and physical prop data						
	+ MSBE-SSaf SSafsoln	<ul> <li>assume molar volumes of</li> </ul>						
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867.9 K 875 K 900 K 925 K 950	0 K   975 K   1000 K	- m l						
00 K   255 K   750 K   754.58 K   775	K   7/6.92 K   800 K   807.28 K   816.88 K   817.49 K   825 K   85	0 K						
		FactSage 8.2						
P = 1  atm								
V = 0  dm3								
STREAM CONSTITUENTS	AMOUNT/mol							
F	2.7200E+04							
Th	1.2600£+04 3.2300£+03							

#### Precipitation Conditions For Fission Products at 80 GWd/t

- Transitions option finds the points at which phase assemblages change
- For fresh fuel, the first transition from the melt is at 790.5K where LiF precipitates
- For the burnup composition, the first transition from the melt is at 867.9K where the (Li,Rb,Cs)F solid solution phase precipitates
- Burnup has therefore raised the temperature for the first precipitation of a salt phase by 87K



*T = 867.90 K						
P = 1  atm						
V = 0  dm 3						
CEDENN CONCETENER	MOINT (	-1				
SIREAM CONSTITUENTS	APIOUN1/ma	54 54				
2 7 4	2.72002+0	2 Ma				
	1.2600E+04					
In	3.2300E+03					
0	4.7900E+02					
Sr	4.4500E+01					
Cs	2.3200E+01					
Ba	2.3100E+01					
RD C	2.02008+01					
Ce To	2.1800E-02					
La	1.7700E-0	J2				
Na	4.5700E-0	02				
Pu	3.35002-0	5				
	FOULT MO	INT MOLE PRA	TTON FUCACT	rv.		
DHISE: gas ideal	EQUID ANOU	INT FROME FRAG	ALON FUGACI			
PRASE: gas_ideai	0 00002+(	4 06253	acm 2-01 7 99267.	.09		
RD FL	0.00002+0	0 4.0625	2-01 7.9936E- 7-01 5.4459F-	-09		
14252	0.00002+0	0 1 44025	2-01 0.4405E	-09		
DISE	0.00002+0	1.44031	5-01 2.0341E	-05		
	:	•				
PHASE: MSFL	mol MC	DLE FRACTION	ACTIVITY			
LiF	1.2600E+04	7.6736E-01	4.3749E-01			
U2F8	7.1814E-02	4.3736E-06	3.6222E-08			
UF3	4 1487E+02	2 52668-02	1 26288-01			
PuF3	3.3500E-03	2.0402E-07	1.0438E-07			
RbF	2.0200E+01	1.2302E-03	5.7619E-04			
LaF3	1.7700E-02	1.0780E-06	1.5927E-06			
CsF	2.3200E+01	1.4129E-03	5.3665E-06			
CeF3	2.1800E-02	1.3276E-06	3.9050E-07			
NGES	4.5700E-02 6.3991E+01	2.78325-06	4.3451E-06			
SrF	4.4500E+01	2.7101E-03	7.5442E-03			
BaF	2.3100E+01	1.4068E-03	3.9162E-03			
U[VI]F	1.5109E-06	9.2014E-11	1.8245E-10			
TOTAL:	1.6420E+04	1.0000E+00	1.0000E+00			
System component	Amount/mol	Amount/gram	Mole fraction	Mass fraction		
Pu	3.3500E-03	0.81740	7.6799E-08	5.5244E-07		
0 Th	4/9.00	1.14028+05	1.0981E-02	7.70588-02		
Nd	4 57008-02	2 EG1G	1 04778-06	4 45518-06		
Ce	2 18008-02	3 0545	4 99778-07	2 06448-06		
La	1.7700E-02	2.4586	4.0578E-07	1.6617E-06		
Ba	23,100	3172.3	5.2957E-04	2.1440E-03		
Cs	23.200	3083.4	5.3187E-04	2.0839E-03		
Sr	44.500	3899.1	1.0202E-03	2.6352E-03		
Rb	20.200	1726.4	4.6309E-04	1.1668E-03		
F	27200.	5.1676E+05	0.62357	0.34925		
Li	12600.	87457.	0.28886	5.9108E-02		
PHASE: SSamsoln	mol	MOLE FRACTIC	N ACTIVITY			
LiF	0.0000E+00	1.0000E+00	1.0000E+00			
NoF	0.0000E+00	3.4249E-08	1.1179E-03			
CsF	0.0000E+00	7.3144E-09	7.4706E-05			
TOTAL:	0.0000E+00	1.0000E+00	1.0000E+00			

# Questions in the Chat or by Email After the Workshop

#### Acknowledgements:

U.S. Department of Energy Office of Nuclear Energy, under the Nuclear Energy Advanced Modeling and Simulation Program and the Molten Salt Reactor Program under subcontract CW21750 administered by the Oak Ridge National Laboratory, operated by UT-Battelle, L.L.C., for the U.S. Department of Energy under contract DE-ACO5-000R2275









#### Use of MSTDB-TC with Thermochimica and Case Studies M.H.A. Piro, M. Poschmann\* Molten Salt Thermal Properties Database Workshop (Virtual) April 25, 2023 \* Currently at Canadian Nuclear Laboratories

# Outline

- What is Thermochimica and how does it work?
- What can you do with Thermochimica + MSTDB-TC?
- How do you know it's right (QA)?
- Related peripheral activities

# What is Thermochimica?

e.g., MSTDB-TC

- Open-source thermodynamics software.
  - Input: Temperature, pressure, composition, database.
  - Output: Phases, phase speciation, thermodynamic properties.
- Software:
  - Written mainly in F90 with Python and C++ wrappers.
  - Requires LAPACK libraries.
  - Maintained on github.
  - Supports almost all major classes of models.







### **How does Thermochimica Work?**

Gibbs energy equations are <u>empirically</u> derived.

• The integral Gibbs energy of a system is:

$$G = \sum_{\lambda=1}^{\Lambda} n_{\lambda} g_{\lambda}^{\star} + \sum_{\omega=1}^{\Omega} n_{\omega} g_{\omega}^{\star}$$

• Taylor series expansion yields:

$$L = G - \Gamma \phi \qquad \phi_j = \sum_{\lambda} \sum_i n_{i(\lambda)} \nu_{i,j} + \sum_{\omega} n_{\omega} \nu_{\omega,j} - b_j$$

$$\nabla^2 L \delta = -\nabla L$$

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4

Yes, experimental validation data.

# **Case Study #1: Phase Diagram Generation**

A GUI was recently created, which can generate phase diagrams (among other things). These models were developed by Ontario Tech for the MSTDB-TC.



M. Poschmann, M.H.A. Piro, "Thermodynamic Assessments of the Pseudo-Binary {Ba,Sr}-{Na,K} Fluoride and Chloride Salt Systems", Ontario Tech, Oshawa, Canada (2022).

5

No experimental validation data.

## **Case Study #2: Salt/Gas Speciation**

H. Patenaude (UNLV) performed analyses of irradiated salt (FLiBe + fuel + FPs) using MSTDB-TC and predicted phase equilibria and gas partial pressures.





Disclaimer: These simulations should be viewed as demonstrations of capability development. H.K. Patenaude, "Thermodynamic predictions of irradiated molten fluoride salts", UNLV, Las Vegas, USA (2022).



#### 5 CAK RIDGE National Laboratory M. Poschmann, M.H.A. Piro, M.S. Greenwood, Nucl. Eng. Des., 390 (2022) 111695.

7



 $10^{-8}$ 

- 10<sup>-10</sup> Se

Mass of K --- Temperature Mass of U Mass of F Mass of Li Mass of Pu Mass of Na Mass of Cs No experimental validation data.

# **Case Study #5: Severe Accident Analyses**

- A previous project in partnership with Sandia National Labs coupled MELCOR with Thermochimica, including MSR applications.
  - Predict fission product speciation, which can feed into source term calculations.
- Simulations of severe accident behaviour has high value to industry and regulator for safety and licensing applications.



### **Quality Assurance: Benchmarking**



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B. Breeden, MASc Thesis, Ontario Tech University, Oshawa, ON (2021).

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# **Quality Assurance: Unit Test Validation**

- 1168 tests from 88 experimental sources have been compiled.
- See Max Poschmann's presentation for more details.



# **Quality Assurance: Integral Test Validation**

 Integral tests to validate codes and models related to MSR behaviour are sparse.



# **Peripheral Activities: Computational**

- Another PhD student (N. Scuro) is working on OpenFOAM + Thermochimica coupling for MSR applications.
- Knowledge gap identification in databases, driven by stakeholder needs.
  - Discussed by M. Poschmann earlier.

M. Piro, P. Bajpai, M. Poschmann, Idaho National Laboratory, INL/RPT-22-69782, Idaho, US (2022).



Fluoride Confidence Rating

# **Peripheral Activities: Experimental**

- On-going experimental work at Ontario Tech:
  - Focusing on fuel + FPs.
  - Provides validation data for material models.





# Conclusions

- Thermochimica + MSTDB-TC are like peanut butter and jam.
  - One can use Thermochimica to generate phase diagrams from the MSTDB-TC, perform calculations related to in-reactor behaviour, or couple with multi-physics codes.
  - Both are freely available.
- Several scenarios being simulated have not been validated.
  - Recommend government agencies to fund more experimental campaigns to validate models/codes (esp. integral experiments).

## Acknowledgements

- Thanks to Ted Besmann (UofSC) and Dianne Ezell (ORNL) for putting on this workshop.
- Financial support from Sandia National Laboratories is greatly acknowledged.
- Some of this work was funded by the U.S. Department of Energy's Nuclear Energy Advanced Modeling and Simulation program.
- This research was undertaken, in part, thanks to funding from the Canada Research Chairs program of the Natural Sciences and Engineering Research Council of Canada.

#### **Questions?**

https://nuclear.ontariotechu.ca/piro





# MSTDB-TC applications and use in phase field modeling

Chaitanya Bhave, <u>Michael R. Tonks</u>, Kumar Sridharan, Adrien Couet, Markus Piro, Parikshit Bajpai

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### **Acknowledgements**



NUCLEAR ENERGY ADVANCED MODELING & SIMULATION PROGRAM



• Los Alamos NATIONAL LABORATORY



**U.S. Department of Energy** 











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#### Impact of molten salt corrosion on microstructure



Cr EDS scan of cross section of FLiNaK exposed Incoloy-800H [1]

- . Olson, L. (2009). Materials Corrosion in Molten LiF-NaF-KF Eutectic Salt. Ph.D. University of Wisconsin-Madison.
- Manly, W. et al. (1957). Aircraft Reactor Experiment Metallurgical Aspects. ORNL-2349. [online] Available at: https://www.osti.gov/servlets/purl/4227617 [Accessed 30 Oct. 2019].



Inconel alloy after exposure to molten fluoride salt high in HF [2]



# We have developed a mesoscale model of alloy corrosion by molten salt using the MOOSE framework





### In this presentation, I will start by demonstrating our model and then show how we take advantage of the MSTDB-TC

Phase-field model demonstration



• Using MSTDB-TC with the phase-field model





### In this presentation, I will start by demonstrating our model and then show how we take advantage of the MSTDB-TC



Using MSTDB-TC with the phase-field model





# We developed an electrochemical mesoscale model for corrosion of Ni-Cr alloys in molten FLiBe

- Uses the phase field method solved using MOOSE
- Physical phenomena:
  - Free energy of the alloy
  - Free energy of the salt
  - Interface energy
  - Electric potential
  - Bulk and GB diffusion in alloy
  - Alloy microstructure
- Materials
  - FLiBe
  - Ni-Cr and Fe-Cr alloys





#### 1D simulations make quantitative mass loss predictions



Line scan of Cr atomic fraction in Ni-5Cr

Mass loss in Ni-5Cr during corrosion



### 2D simulations can capture selective Cr depletion along GBs





Cr depletion in Ni-20Cr alloy

Cr depletion in Ni-5Cr alloy



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#### We also simulated Ni-5Cr corrosion in 3D







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#### Validation using Ni-5Cr experimental data





#### Cr mass loss is proportional to average grain size at surface





Mass loss at 1000 hours vs inverse of projected grain size



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#### See our paper for more information



An electrochemical mesoscale tool for modeling the corrosion of structural alloys by molten salt<sup>\*</sup>





Chaitanya Vivek Bhave<sup>a</sup>, Guiqiu Zheng<sup>b</sup>, Kumar Sridharan<sup>c</sup>, Daniel Schwen<sup>d</sup>, Michael R. Tonks<sup>a,\*</sup>

<sup>a</sup> University of Florida, 1698 Gale Lemerand Dr, Gainesville, FL, 32603, United States

<sup>b</sup> Massachusetts Institute of Technology, 77 Massachusetts Ave, Cambridge, 02139, MA, United States

<sup>c</sup> University of Wisconsin-Madison, Madison, WI, United States

<sup>d</sup> Idaho National Laboratory, Idaho Falls, ID, United States
# We have also applied the model to investigate the impact of coatings and added activity gradient corrosion





Cr atomic profile during activity gradient corrosion



# In this presentation, I will start by demonstrating our model and then show how we take advantage of the MSTDB-TC



### Our model predicts the corrosion by minimizing the overall free energy of the system

- Free energy of the salt
  - $f_s(c_{Cr^{2+}}, c_{Ni^{2+}}, E^0_{Ni/Ni^{2+}}, E^0_{Cr/Cr^{2+}}, E_{F_2/F^-})$ 
    - $E_{Ni/Ni^{2+}}^{0}$  and  $E_{Cr/Cr^{2+}}^{0}$  are oxidation potentials
    - $E_{F_2/F^-}$  is the fluoride potential (or CI potential)
    - Changes with redox potential, which is impacted by impurities in salt
- Chemical potentials
  - $\bullet \ \frac{\partial f_s}{\partial c_{Cr^{2+}}}, \ \frac{\partial f_s}{\partial c_{Ni^{2+}}}$

From MSTDB-TC!



Free energy of the alloy





# There are various approaches for using the MSTDB-TC with our phase field model, with varying difficulty and computational cost

## Manually fit simpler model to MSTDB-TC data

- Computationally efficient
- Time intensive for each system change
- Our current primary approach

#### Fit model to data from ThermoChimica with MSTDB-TC

- Medium efficiency
- Output new data when the system changes
- Preliminary example complete

## Directly couple MOOSE to ThermoChimica with MSTDB-TC

- Very computationally expensive
- System changes require no additional work





## The data available now in the MSTDB-TC and that will be added in the future will enable the expansion of our model

- Additional salts beyond FLiBe
  - FLiNaK (coming soon!)
  - U-bearing salts
  - Chloride salts
- Direct representation of impurities
  - More corrosion products (Fe, Ni)
  - H<sub>2</sub>, H<sub>2</sub>O, ...
  - Fission products





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0.02

--- 30

--- EDS 0.0 -100

110

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130

140

POWERING THE NEW ENGINEER TO TRANSFORM THE FUTURE

22.54

Cr. Ni, Vac

GB enhanced mas

120

Cr depletion line plot

X (μm)

Cr2+, Ni2+

Tonks Research Group

#### **Conclusions**





#### Herbert Wertheim College of Engineering

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## The chemical driving force is defined by alloy and salt free energies taken from CALPHAD databases

Free energy of Ni, Cr and vacancies in metal phase from ideal solution fit to CALPHAD free energy Δ<sub>f</sub>G<sup>0</sup><sub>Cr,Ni</sub> = Δ<sub>f</sub>G<sup>0</sup><sub>Cr,FCC</sub> + G<sup>Cr</sup><sub>xs</sub>
Free energy of Ni<sup>2+</sup> and Cr<sup>2+</sup> in molten FLiBe uses a dilute solution energy function (MSTDB-TC) G<sup>0</sup><sub>Ni<sup>2+</sup></sub> = G<sup>0</sup><sub>Ni</sub> + nFE<sup>0</sup><sub>Ni/Ni<sup>2+</sup></sub>



Least-squares fit of Gibbs energy of Ni-Cr system from CALPHAD assessment



#### MSTDB-TC: MOLTEN SALT CHEMISTRY APPLICATIONS FOR DEVELOPMENT OF THE KP FHR

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In order to achieve this mission, we must prioritize our efforts to focus on a clean energy technology that is *affordable* and *safe*.

## Fluoride Salt-Cooled High-Temperature Reactor (FHR) Technology Basis

Coated Particle Fuel TRISO



Liquid Fluoride Salt Coolant Flibe (2LiF-BeF<sub>2</sub>)





## A Paradigm Shift in Nuclear Development



**Construction complete / hot commissioning in progress** *November* 2022



#### Hermes Demonstration Reactor

Heritage Center K-33 Site / Oak Ridge, TN

Hermes will ultimately demonstrate the U.S. aptitude to license an advanced reactor in a timely manner



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## How we use MSTDB

Provides multicomponent thermodynamic properties:

- chemical potentials
- species activities
- chemical state
- vapor pressures
- phase equilibria
- Etc.

At Kairos Power, we use this information in our modeling and simulation and processing



## Kairos Power Commissions MSPP to Produce Coolant for High-Temperature Molten Salt Reactors

- Kairos Power has commissioned the Molten Salt Purification Plant (MSPP) in partnership with Materion Corporation
- MSPP will produce large quantities of high-purity fluoride salt coolant (Flibe) for the Engineering Test Unit and future hardware demonstrations
- Confirms process to produce Flibe at industrial scale and establishes commercial production
- Reduces risk in a critical path workstream to achieve cost certainty for KP-FHR technology
- Largest Flibe production facility ever built





MSPP is located at the Materion Campus in Elmore, Ohio

# MSTDB-TC to support Flibe (0.667LiF-0.333BeF<sub>2</sub>) production: The LiF-BeF<sub>2</sub> phase diagram



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## Thermodynamic inputs for design and safety case

- Inputs for safety models
  - Vapor pressures drive gas phase release
  - Chemical state determines vapor pressure
- Processing
- Performance and margins

These are the two big fundamental things I'm looking at Equation 2.16 from the MELCOR Computer Code Manuals Vol 2: Reference Manual

$$\frac{1}{\dot{m_k}} = \frac{D_{fuel}RT}{A_{fuel}NuD_{k,gas}P_{k,eq}}$$

Equation 62 from Non-Proprietary version of the KP-FHR Mechanistic Source Term Methodology Topical Report

$$w_i = \frac{h_i p_i A}{RT}$$

## Current status of MSTDB-TC for the fluorides

- BeF2-LiF-NaF CaF2-LiF-ThF4 BeF2-LiF-PuF3
- BeF2-LiF-ThF4
- BeF2-LiF-UF4
- BeF2-NaF-PuF3
- BeF2-NaF-UF4
- BeF2-ThF4-UF4
- CaF2-KF-NaF
- CaF2-LaF3-LiF
- CaF2-LaF3-NaF
- CaF2-LiF-KF

- CeF3-LiF-ThF4
- CsF-LiF-KF
- LaF3-LiF-NaF
- LiF-KF-NaF
  - LiF-KF-RbF
  - LiF-NaF-CeF3
    - LiF-NaF-PuF3
    - LiF-NaF-RbF
  - LiF-NaF-ThF4

- LiF-NaF-UF4
  - LiF-PuF3-ThF4
  - LiF-PuF3-UF4
  - LiF-ThF4-CaF2
  - LiF-NaF-BeF2-ThF4-PuF3-UF4
  - LiF-NaF-BeF2-KF-PuF3-UF4
  - LiF-NaF-KF-CsF-ThF4-PuF3



## Vapor pressure of Flibe





BeF<sub>2</sub> vapor pressure

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## Fundamental aspects of molten salt chemistry





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#### Enabling the world's transition to clean energy

improving people's quality of life and protecting the environment

#### **Our Commitment to Environmental Justice**

- Mission driven
- Engaging and supporting local communities
- Diversity, equity and inclusion program
- Priority in building on brownfield sites
- High energy density / low land use







## MSTDB-TP Development, Expansion, and Control Processes

<u>Training/Workshop for the Molten Salt Thermal</u> <u>Properties Databases, April 25<sup>th</sup> 2023</u>

Anthony Birri, birriah@ornl.gov

Nicholas Termini, Shane Henderson, N. Dianne Bull Ezell

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Molten Salt Reactor P R O G R A M

## MSTDB-TP Overview

- The Molten Salt Thermal Property Database– Thermophysical (MSTDB-TP) contains empirical relations for the following properties:
  - Melting and boiling points
  - Density
  - Viscosity
  - Heat Capacity
  - Thermal Conductivity
- As per the current version release (v2.1) There are 448 entries, including:
  - 33 pure compounds
  - 243 pseudo-binaries
  - 166 pseudo-ternaries
  - 6 pseudo-quaternaries
- Each property entry in the database includes a margin of experimental error
  - Determined on a case-by-case basis (more on this later)
- This list is constantly expanding. The data is based on the outputs of 140+ independent experimental studies in literature.



## Experimental Measurement Techniques Considered: Density Viscosity

- Density: Archimedean method, dilatometry method of maximum bubble pressure
- Viscosity: falling or rolling ball method, Rotational viscometry, coaxial cylinder technique, capillary viscometry
- Thermal conductivity: variable gap technique, coaxial cylinder technique, transient hot wire method, laser flash method
- Heat Capacity: DSC, drop calorimetry









**Heat Capacity** 





## MSTDB-TP Expansion Efforts

- MSTDB-TP has undergone 2 major expansion efforts:
  - 1.0 to 2.0 (68 entries to 273 entries)
  - 2.0 to 2.1 (273 entries to 448 entries)
- These expansions incorporate replacements of old datasets as well
  - E.g. recent literature has suggested UCI3 and relevant mixtures has a lower thermal expansion coefficient than previously understood
- MSTDB-TP is being expanded for later releases
  - This includes new pseudo-binary and higher order system data that exist in literature and need evaluated
  - MSTDB-TP will also include new data of new systems as it is published
- MSTDB-TP is intending on including surface tension data in the future

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- There is a significant body of literature already evaluated and tabulated

Salt	M	Measurements			
	ρ	$\mu$	$\kappa$	$c_p$	
AlCl3	1	1	0	1	
BeCl2	1	0	0	0	
BeF2	1	1	1	1	
CaCl2	1	1	1	1	
CaF2	1	1	1	1	
GdCl3	1	1	0	0	
GdF3	0	0	0	0	
KCl	1	1	1	1	
KF	1	1	1	1	
LaCl3	1	1	0	0	
LaF3	1	0	0	1	
LiCl	1	1	1	1	
LiF	1	1	1	1	
MgCl2	1	1	1	1	
MgF2	1	1	1	0	
NaCl	1	1	1	1	
NaF	1	1	1	1	
NdCl3	1	1	0	0	
NdF3	0	0	0	1	
NpCl3	0	0	0	0	
NpF3	0	0	0	0	
PuCl3	0	0	0	1	
PuF3	0	0	0	1	
SrCl2	1	1	1	0	
SrF2	1	1	1	0	
ThCl4	1	0	0	0	
ThF4	1	0	- 0	0	
UCl3	1	0	0	1	
UCl4	1	0	0	0	
UF3	0	0	- 0	1	
UF4	1	1	0	1	
ZrCl4	1	1	0	0	
ZrF4	1	0	0	0	

#### Binary:

# 00 0



#### Ternary:

Salt	Me	easur	emei	nts
	ρ	$\mu$	$\kappa$	$c_p$
KCl-LiCl-NaCl	4	0	0	0
LiCl-NaCl-AlCl3	10	10	0	0
LiF-BeF2-ThF4	3	2	0	0
LiF-BeF2-ZrF4	1	0	0	0
LiF-NaF-BeF2	1	1	0	0
LiF-NaF-KF	1	1	1	1
LiF-BeF2-UF4	36	36	0	0
NaF-BeF2-UF4	79	71	0	0
NaF-KF-BeF2	1	1	0	0
NaF-KF-MgCl2	1	0	0	0
NaF-KF-UF4	1	1	1	1
NaF-KF-ZrF4	1	1	0	0
NaF-LiF-BeF2	4	4	0	0
NaF-LiF-ZrF4	10	1	0	1
NaF-ZrF4-UF4	5	3	2	3
RbF-ZrF4-UF4	2	2	1	1



Salt	Me	easu	rem	ents
	ρ	$\mu$	$\kappa$	$c_p$
LiF-BeF2-UF4-ThF4	1	1	0	0
LiF-BeF2-ZrF4-UF4	1	0	0	0
NaF-LiF-BeF2-UF4	1	1	0	0
NaF-LiF-KF-UF4	2	2	1	1
NaF-LiF-ZrF4-UF4	1	1	0	1

## Redlich-Kister Density Models

- Motivation: We can only make measurements across the national laboratories so fast
  - Time and funding is finite
  - There are countless possible pseudo-ternary+ systems which may be of interest, we cannot measure them all
- We therefore need estimation techniques to predict thermophysical properties of higher-order systems
  - Implementing Redlich-Kister framework with Muggianu extrapolation
  - We have validated the success of this technique with available density literature
- This is just one of many estimation techniques: we have chosen this technique specifically for rapid characterization of salt mixtures in the scope of MSTDB-TP

#### Pseudo-ternary estimation example

RK Estimated Density of LiF-NaF-KF at 953.0 K





#### Pseudo-binary estimation examples

Density (

## Redlich-Kister Density Models: Accessibility

- Redlich-Kister polynomials are temperature composition dependent, and follow a general formulation
  - Ideal term (based on additive molar volumes)
  - Non-ideal terms (interactions between each constituent)
- Interaction terms are tabulated and stored in the MSTDB-TP Gitlab project
  - Can be used as input in Saline to generate RK models
- Details about use of polynomials in previous publications

#### **RK Parameters Generated for:**

<u>Fluorides</u> LiF-BeF2, LiF-KF, NaF-KF, NaF-LiF, NaF-ThF4, LiF-UF4, LiF-ZrF4, LiF-ThF4, NaF-ZrF4, NaF-UF4

<u>Chlorides</u> LiCI-KCI, KCI-MgCl2, KCI-NaCl, KCI-UCl3, KCI-UCl4, NaCI-LiCI





## Ongoing Effort: Quality Rankings, Methodology Assessment

- The MSR Campaign is funding the application of quality rankings to data in MSTDB-TP as well as duplicate data
  - Increased confidence in recommended data sets
  - Better characterization of uncertainty
  - Improved visibility about data selection process
- This ranking process will require tabulation and comparison of all duplicate data
  - When complete, these tabulations will be made available to database subscribers
- This effort will secondarily enable an assessment of methodologies used for thermophysical property measurement



Property Data

Chemical and Fuel Cycle Technologies Division



## Ongoing Effort: Viscosity Estimation

- This FY we are tackling the challenging problem of creating estimation tools for viscosity estimation
- This is proving to be more challenging than density
  - Multiple manners by which one may model ideal or non-ideal terms
  - Ideal mixing: Gambill method, Grunburg-Nissan rule, Katti-Chaudhri rule
  - Non-Ideal terms: RK, modified Grunburg-Nissan
- We are investigating ALL possible methods and different orders of fit to find a consistent, generalizable method
- The ultimate goal is to validate extrapolative capabilities with higherorder systems

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## How to get Access

- The databases and associated documents are hosted on a publicly accessible, permission-protected server at Oak Ridge National Laboratory (ORNL): https://code.ornl.gov/neams/mstdb/. Access requires an ORNL XCAMS account and an MSTDB membership, which once granted will allow downloading of all files.
  - XCAMS account creation
    - Go to https://xcams.ornl.gov
    - Select "I need an account."
    - Read and acknowledge the User Agreement
    - Enter your email address and username following the guidelines on the page.
    - Enter "Personal Information" and "Contact Information" per the guidelines
    - Create an XCAMS password according to the guidelines provided on the page.
    - On the final step, note the activation sequence box at mid-page. Wait until each action item turns green and the box heading reads "Transactions Complete"
    - Log into https://code.ornl.gov using your new XCAMS username and password
    - Request MSTDB membership
      - Send an email to mstdb@ornl.gov with "MSTDB Access Request" as subject
      - Include your XCAMS ID and brief summary of the purpose for your request



## User/Modeler Accessibility through GUI or API

- MSTDB-TP is a large, difficult to navigate .csv file
- We have developed accessibility options that will work for a variety of users
- Saline is the MSTDB-TP API
  - Provides a stable C++ interface for obtaining supported properties (density, viscosity, heat capacity, and thermal conductivity)
  - Designed for integration with other NEAMS codes
- The MSTDB-TP GUI allows for easier navigation and visualization of the data

		are set					V Plot	E Plot		
		-	1			Salt Name	MoCI2-NaCI	BeE2-LiF		
	1	p μ	ĸ	Cp	П	Composition (Mol%)	0 744 0 256	0.34.0.66	_	
0.55 0.45	>	< v	×	×		Melting Temp. (K)	913.0	731.0	-	
0.5 0.5	•	. •	×	×		Boiling Temp. (K)		1673.0		
0.45 0.55	>		X	×		Measured Range p (K)	1050.0-1120.0	787.7-1093.5		
0.4 0.6	,	< X		X		ρ (g/cm3)	1.749±1.0%	1.971±1.0%		
0.36 0.64	,	< •	×	×		Measured Range µ (K)		873.0-1073.0		
0.34 0.60	•		. <u>~</u>	- ×		μ (mN*s/m2)		7.503±15.0%	_	
0.310.09	•	~ ~	~	^		_Measured Range κ (K)		773.0-1173.0	_	
						к (W/m K)		1.1±25.0%		
D LiE-7rE4					Ц	C <sub>p</sub> (J/K mol)		79.9±1.4%		
V EII-2114	Colored Colle	1			•		Remove	Remove		
	Select Salt	J					•			
Minimum Tem	р(К) Ма	ximu	m Ten	np (K)						
700	1100									
	Plot									



## Questions?

## Acknowledgements

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# Applications of MSTDB-TP in NEAMS for Modeling of MSRs

Bob Salko Kyoung Lee

4/25/2023

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#### MSR modeling needs

- Liquid-fueled MSR designs pose unique modeling and simulation challenges
- NEAMS is developing new capabilities to model MSR designs with emphasis on:
  - Fuel depletion and composition
  - Tracking of delayed neutron precursors and impact on neutronic behavior
  - Generation and transport of fission products in the system
  - Behavior of entrained gas bubbles
- Specific NEAMS tools developed for MSR modeling include:
  - Mole: Mass transport
  - SAM: 1-D thermal-hydraulic behavior and gas transport
  - Griffin: Neutronics
  - Pronghorn: Porous media/Subchannel Thermal hydraulics and gas transport
  - NEK5000: High-fidelity CFD

#### Mole

- Mole solves mass transport (convection/diffusion) of system of species/isotopes in the MSR system
- Species can exist in liquid or gas phase
- Species sources include:
  - Production from fission
  - Production from radioactive decay
  - Transfer between liquid/gas and liquid/solid surfaces
- Mole will be coupled to SAM to obtain required T/H parameters for mass transport calculation





#### SAM

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- SAM is a system-scale thermalhydraulic modeling tool written using the MOOSE framework and developed by ANL
- Solution of mass, momentum, and energy equations on 1D mesh
- Targeted applications include single-phase flow and heat transfer in advanced reactor systems
- Prediction of velocity, temperature in fluids and solids, and pressure during steady-state and transients



Temperature distribution predicted by SAM in the Advanced Burner Test Reactor

#### SAM gas transport model

- Presence of non-condensable gas phase in some MSR designs plays an important role in MSR behavior
  - Facilitates removal of fission gasses which can impact operational efficiency and safety (e.g., xenon and tritium)
  - Noble metals can affect heat exchanger efficiency and material corrosion and can also interact with entrained gases
- Model added to SAM to capture gas transport and local behavior
- Results in prediction of local gas void, bubble velocity, and bubble diameter/interfacial area

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$$\frac{\partial(\alpha\rho_g)}{\partial t} + \nabla \cdot (\alpha\rho_g u_g) = S$$

Gas conservation equation added to SAM

$$u_g = C_0 u_l + u_{gj}$$

Gas velocity calculated using drift-flux model, where gas distribution is dependent on salt viscosity and drift velocity is dependent on surface tension



Bubble diameter *d* depends on surface surface tension and impacts interfacial area calculation

#### Saline integration

- Gas and species transport models depend on accurate thermophysical and thermochemical properties with quantified uncertainties
- Saline provides C interface to MSTDB-TP properties for many salt compositions that is easily incorporated into SAM, Mole, and other MOOSE-based codes
- Saline integrated into the MOOSE fluid properties module for use by all MOOSE codes
- Option for using Saline added to SAM and Mole



SalineInterface can be selected as an eos object in SAM with both salt composition specified



#### Molten Salt Reactor Experiment (MSRE) modeling

- MSRE was operated at Oak Ridge
  National Laboratory from 1965-1969
- Operation led to insights related to fission product behavior, migration, and impact of gas entrainment
  - Fission products include "salt-seekers", which stay in solution, and noble metals, which migrate to graphite and metal surfaces as well as the gas phase
  - Noble gases like Kr and Xe migrate to offgas system
- This system was modeled in both Mole and SAM



Schematic of the MSRE facility



#### MSRE modeling

- SAM model provides prediction of gas velocity and gas surface area distribution in the system
- Analytical model proposed by Kedl assumes constant interfacial area based on assumed bubble diameter and system gas holdup
- Phase slip and local pressure can lead to changes in interfacial area and mass transfer
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Location [m]

4

12

14

16

#### MSRE modeling

- Mole predicts steady-state concentration of noble metals of interest in MSRE
- Current results assume Interfacial area predicted by Kedl (not yet coupled to SAM)
- Prediction will be used to determine fission product deposition and removal from the system





#### Conclusion

- NEAMS is developing tools for multiphysics simulation of advanced reactor systems including MSRs
- SAM and Mole are being developed for modeling of the mass transport problem unique to liquid-fueled MSR designs
- A gas transport model was added to SAM to provide Mole interfacial area data for the mass transport solution
- Saline was integrated into MOOSE and made available to both SAM and Mole
- A demonstration was performed for MSRE mass transport showing the importance of capturing local T/H behavior and consideration of gas and solid mass transport



#### Future work

- SAM and Mole will be coupled for prediction of mass transport in MSRE and other designs
- The SAM gas transport model is being further validated against available data
- As new data becomes available, new models may be developed to capture bubble dynamics (e.g., breakup, dissolution)
- Mole is developing off-gas system for high volatile gas



Sensitivity Analysis of Thermophysical Properties of Molten Salts using a MSDR Model in TRANSFORM

Sarah Creasman





### Outline

- Goals
- Property Perturbations
- Methodology
- Results
- Conclusion



### Goals

- Investigate uncertainties in molten salt thermophysical properties that could be a risk to licensing
  - Density, thermal conductivity, heat capacity, and viscosity
  - Steady state and transient scenarios
- Determine uncertainty values for all four thermophysical properties
- Determine if measurements need to be refined
- Determine if thermophysical properties need to be known with less uncertainty



### **Perturbation of Properties**

Property	Nominal Value/Equation	Uncertainty	Intermediate Perturbations
Density (kg/m <sup>3</sup> )	3785-0.373×T(K)	10%	5%
Viscosity $(kg/(s \cdot m))$	$1.09e^{-4} \times \exp(4090/T(K))$	30%	20%,  10%
Heat Capacity $(J/(kg\cdot K))$	1340	25%	15%, 5%
Thermal Conductivity $(W/(m^2 \cdot K))$	1.3	30%	20%, 10%



## Methodology

- Modelica
- TRANSFORM
- Dymola



### **Model Information**

- 750  $MW_{th}$
- LiF-BeF<sub>2</sub>-ThF<sub>4</sub>-UF<sub>4</sub> - (71.5-16.0-12.0-0.5 mole%)
- LiF-BeF<sub>2</sub> (67-33 mole%)



#### **TRANSFORM Model**





### Results

- Steady State
  - Plots of temperature and percent difference
- Reactivity Insertion
- Buildup
- Varying Two Properties at a Time



#### **Steady State Results**





#### **Steady State Results**



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### Results

- Steady State
- Reactivity Insertion
  - Plots of temperature and percent difference
- Buildup
- Varying Two Properties at a Time



#### **Reactivity Insertion Results**





#### **Reactivity Insertion Results**



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### Results

- Steady State
- Reactivity Insertion
- Buildup
  - Plots of property perturbations
- Varying Two Properties at a Time



#### **Buildup Results**



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### Results

- Steady State
- Reactivity Insertion
- Buildup
- Varying Two Properties at a Time
  - Contour Plots
  - Largest temperature for all perturbations



#### **Two at a Time Results**









### Results

- Steady State
- Reactivity Insertion
- Buildup
- Varying Two Properties at a Time
  - Contour plots
  - Largest temperature for all perturbations



### **Two at a Time Results**

Property	Largest Temperature (K)	Perturbation Value
Density	954.6	-10%
Thermal Conductivity	954.5	+30%
Heat Capacity	958.2	-25%
Density and Thermal Conductivity	954.8	-10%/+30%
Density and Heat Capacity	958.5	-10%/-25%
Heat Capacity and Thermal Conductivity	958.5	-25%/+30%



### Conclusions

- Varying heat capacity had the most affect on the temperature by a wide margin
- Changes in temperature seen, but will not affect safe operation
- Current uncertainty of the four thermophysical properties are well within the bounds of safe operation
- Measurement techniques are adequate



### Acknowledgements

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